



# CATALOG

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*"High Quality, Excellent  
Service and High Efficiency"*

- ◆ DTF Printing
- ◆ Heat Transfer Paper
- ◆ Sublimation Paper
- ◆ OBM Sublitextile
- ◆ Heat Transfer Vinyl

# INKJET HEAT TRANSFER PAPER



## INKJET HEAT TRANSFER PAPER



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OEM Service: Can provide customized back printings

|                    | Inkjet Dark Heat Transfer Paper                           | Inkjet Light Heat Transfer Paper                           |
|--------------------|---|--|
| Size               | Sheet: A4/A3 Roll: 1.05×30/50m                            | Sheet: A4/A3 Roll: 1.05×30/50m                             |
| Suitable Materials | Dark colored 100% cotton or polyester cotton blend fabric | Light colored 100% cotton or polyester cotton blend fabric |
| Printer            | For all inkjet printer                                    | For all inkjet printer                                     |
| Ink                | Pigment ink(recommended)                                  | Pigment ink(recommended)                                   |
| Print Mode         | Common paper, high quality photo                          | Common paper, high quality photo, mirror print mode        |
| Temperature        | 165°C(160-180°C)  | 185°C(180-190°C)   |
| Time               | 15s (7-15s)   | 25s (15-25s)   |
| Peel type          | -   | Hot peel   |

# LUMINOUS DARK TRANSFER PAPER

## LUMINOUS DARK TRANSFER PAPER



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|                   |   |                   |
|-------------------|---|-------------------|
| Size              | Sheet: A4/A3  | Roll: 1.05*30/50m |
| Suitable Material | Dark colored 100% cotton or polyester cotton blend fabric |                   |
| Printer           | For all inkjet printer                                    |                   |
| Print Mode        | Plain Paper, High Quality                                 |                   |
| Ink               | Pigment ink (Recommended)                                 |                   |
| Temperature       | 165°C   |                   |
| Time              | 15s   |                   |
| Peel Type         | -   |                   |
| Feature           | Glow in the dark  |                   |

## Features:

1. After exposure to light absorption for 20 minutes or more, the printing image part of the garment will glow green in the dark
2. The Paper is compatible with all Inkjet printers

## Notes:

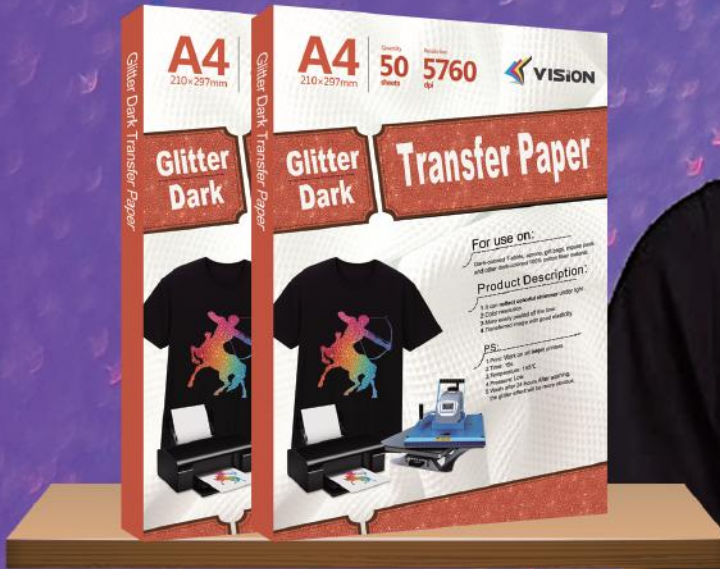
1. Simple patterns can be cut with scissors.
2. Complex patterns are recommended to use a cutting plotter



In the dark



# GLITTER DARK TRANSFER PAPER



|                   |   |                   |
|-------------------|---|-------------------|
| Size              | Sheet: A4/A3  | Roll: 1.05*30/50m |
| Suitable Material | Dark colored 100% cotton or polyester cotton blend fabric |                   |
| Printer           | For all inkjet printer                                    |                   |
| Print Mode        | Plain Paper, High Quality                                 |                   |
| Ink               | Pigment ink (Recommended)                                 |                   |
| Temperature       | 165°C   |                   |
| Time              | 15s   |                   |
| Peel Type         | -   |                   |
| Feature           | Reflect colorful shimmer                                  |                   |

## Features :

The tiny glittery bits will glitter and shine through your image. Wait 24 Hours before washing the garment. After washing, the glitter effect will be more obvious.

## Notes :

1. Simple patterns can be cut with scissors.
2. Complex patterns are recommended to use a cutting plotter.

**GLITTER DARK**  
TRANSFER PAPER



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# IRON-ON TRANSFER PAPER



|                   |  |                   |
|-------------------|--|-------------------|
| Size              | Sheet: A4/A3   | Roll: 1.05*30/50m |
| Suitable Material | Light colored 100% cotton or polyester cotton blend fabric |                   |
| Printer           | For all inkjet printer                                     |                   |
| Ink               | Pigment ink (Recommended)                                  |                   |
| Print Mode        | Plain Paper, High Quality, Mirror printing mode            |                   |
| Temperature       | Cotton and Linen gear without steam                        |                   |
| Time              | 120s (60s-120s)  |                   |
| Peel Type         | Hot peel / Cold peel                                       |                   |



For use on: Light-colored T-shirts, aprons, gift bags, mouse pads and other light-colored 100% cotton fiber material.

## SUB-LIGHT NO-CUT TRANSFER PAPER

This paper is designed for transferring light-colored cotton fabrics using inkjet printer with sublimation ink. Without Cutting and without Weeding!

|                    |  |
|--------------------|--|
| Apply              | White and light-colored cotton fabric                                |
| Printer            | Inkjet printer with <i>sublimation ink</i> , like Epson              |
| Size               | Sheet: A4/A3 Roll: 1.05m×30m/50m/100m                                |
| Transfer condition | Temperature: 185°C<br>Time: 15s-30s<br>※Pressure: Heavy<br>Peel: Hot |
| Machine            | Recommended using swing away heat press machine                      |





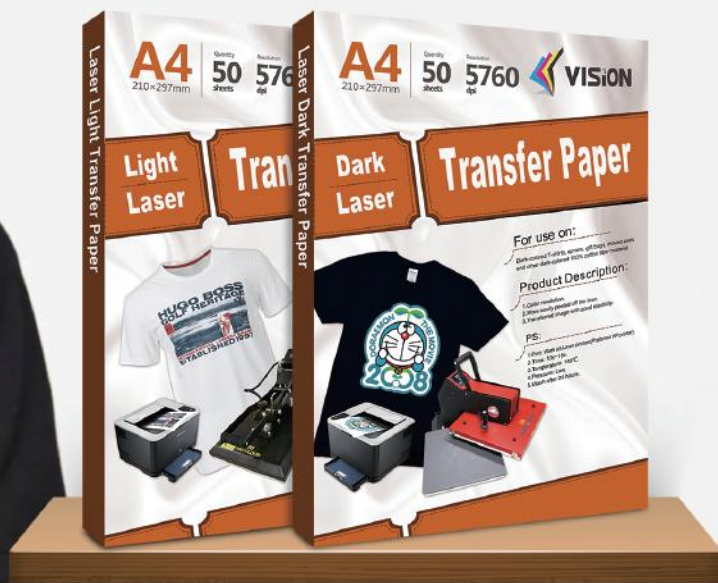
# LASER HEAT TRANSFER PAPER



## LASER HEAT TRANSFER PAPER



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|                    | Laser Dark Heat Transfer Paper                            | Laser Light Heat Transfer Paper                            |
|--------------------|---|--|
| Size               | Sheet: A4/A3 Roll: 1.05×30/50m                            | Sheet: A4/A3 Roll: 1.05×30/50m                             |
| Suitable Materials | Dark colored 100% cotton or polyester cotton blend fabric | Light colored 100% cotton or polyester cotton blend fabric |
| Printer            | HP laser color printer (recommended)                      | HP laser color printer (recommended)                       |
| Print Mode         | Label paper   | Mirror print mode, label paper                             |
| Temperature        | 140°C(140-150°C)  | 185°C(180-190°C)   |
| Time               | 15s (7-15s)   | 25s (25-15s)   |
| Peel type          | -   | Hot peel   |

## SELF-WEEDING TRANSFER PAPER



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## SELF- WEEDING TRANSFER PAPER



Laser Dark (No Cut) is a self weeding two paper system to produce vibrant prints with no residue in the unprinted areas. Allowing you to print full color, high street quality results onto a vast array of textiles and materials such as: Cotton, Polyester, Poly-cotton, Nylon (T-Shirts, Polo Shirts, Caps, Towels etc) and also Paper/Carton etc.

|                    |   |
|--------------------|---|
| Size               | A4/A3   |
| Printer            | Laser printer with white toner, such as OKI C711WT(A4) / C941DN(A3)   |
| Usage              | Use for black colored cotton fabric   |
| Wash fastness      | Over 20 times   |
| Transfer condition | Step 1 from B to A ☑ : 160-170°C ☹ : 60-90s (hot peel on the flat)<br>Step 2 transfer T-shirt ☑ : 160-170°C ☹ : 15s (warm or cold peel) |

### \*Notice:

1. We have cut B paper (gray back labels) into smaller compared to the full-scale. That is when you put B onto A paper, you still can see A paper circles.
2. Tear o B paper without leaving the hot plate! Hot tear!
3. After you take the T-shirt o the ironing board and leave it for cooling 10-15s, you can tear o A paper.
4. After transferring, you still need to cover the oil paper and press 3-5s to enhance the fastness.
5. This products is only can be printed by color laser printers.







# METALLIC LASER TRANSFER PAPER



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1-Paper-System for printing metallic colors onto white, black & colored mugs as well as many other uncoated hard surfaces.

|              |   |
|--------------|---|
| Size         | A4/A3   |
| Color        | Gold and Silver   |
| Printer      | Colored laser printer(low temperature)                          |
| Print mode   | Label , mirror printing   |
| Instruction  | For mugs: ☞:140-180 °C ☜:180s                                   |
| Applications | Used on uncoated hard surfaces,such as ceramic,glass,metal etc. |



## Features:

1. Mainly used for uncoated hard surfaces objects, such as ceramic tile, glass, metal, etc.,It can complete excellent image transfer, especially on dark objects.
2. Firm pattern and good scratch resistance.
3. Excellent self-weeding effect and the intact pattern.
4. All you need is a cheap Black & White laser printer!and it is not recommended to use a normal laser photocopier, its temperature is too high.
- 5.Impress your customers with something new and unique.





# LASER UNCOATED PAPER



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Application: Ceramic, glass, metal, wooden and plastic items etc.

|                   |   |                   |
|-------------------|---|-------------------|
| Size              | Sheet: A4/A3  | Roll: 1.05*30/50m |
| Suitable Material | Plastic Materials/Metal/Glass/Uncoated mug, and so on |                   |
| Printer           | HP laser color printer (recommended)                  |                   |
| Print Mode        | Mirror printing mode, Label Paper                     |                   |
| Temperature       | 175°C (170-180°C)                                     |                   |
| Time              | 25s (15-25s)  |                   |



## Features:

1. Laser uncoated transfer paper (smart paper) can be directly used for ceramic, metal, stone, glass, plastic and other products without coating.
2. Applicable printer: laser printer for LED imaging (low temperature)
3. Color resolution
4. Easier to strip
5. Good scratch resistance

## \*Notice:

1. Select horizontal flip (image) before printing (mirror print)
  2. Regular printer selection: Photo paper print quality, please select (thick paper) or label paper
  3. Transfer conditions:  
Ceramic/metal/ glass: 160 degrees, 3 minutes, and cool peel  
Leather: 160 degrees, 1 minute, and hot peel  
Pen: 175 degrees, 25 seconds
- Different products will have a little error. The best way is to test them a few times and ensure the most suitable temperature.



# ECO-SOLVENT TRANSFER PAPER

The transfer paper printed with eco-solvent ink, printed on a transfer film, and transferred to a cloth or other material under a certain temperature and pressure.

## \*COMPARING WITH PLAIN PAPER:

The material can be used in a wider range of fabrics, such as cotton, polyester and canvas, which can be processed very well. At the same time, it also has a relatively high washing fastness, which makes the pattern clearer and brighter during processing. And, when the garment is printed, the use can make the entire process easier.



|                    | Eco-solvent dark transfer paper                           | Eco-solvent light transfer paper                           |
|--------------------|---|--|
| Size               | 50cm/61cm/ × 50m  | 50cm/61cm/ × 50m   |
| Suitable Materials | Dark colored 100% cotton or polyester cotton blend fabric | Light colored 100% cotton or polyester cotton blend fabric |
| Printer            | Piezoelectric printer                                     | Piezoelectric printer with Eco-solvent ink                 |
| Ink                | Eco-solvent ink   | Eco-solvent ink  |
| Print Mode         | Normal mode   | Mirror printing  |
| Temperature        | 160-180°C   | 180-190°C  |
| Time               | 20s   | 25s (25-15s)   |
| Peel type          | Warm peel   | Hot peel   |

## TRANSFER FILM



Size: 0.5/1.05×50m

The transfer film is also called thermal transfer film, and the transfer film is an intermediate carrier which is present on the transfer paper base or plastic base and carries a printed pattern for transferring a chemical elastic film on the printed material.

### Feature:

It is characterized by high tensile strength, good thermal stability, low heat shrinkage, smooth surface, and can be used repeatedly.

### Application:

Before transferring the printed pattern onto the fabric, the transfer film needs to be placed on the already printed pattern, which helps to transfer the image to the fabric.



- Instant dry sublimation paper
- Size: A3/A4/8.5"x11"/11"x17"
- Weight: 120gsm



## Product Description

1. Print by desktop ink-jet printer with sublimation ink
2. Fast drying speed (*Dry time: 60seconds*)
3. Effectively reduce gear trace
4. High transfer rate
5. Excellent color brilliance

## PS

Printing on smooth surface and mirror printing  
(Printing side is white and backside is with OEM back printing)



Customize backside ▶



| Transfer conditions | Temperature | Time |
|---------------------|-------------|------|
| Non-cotton fabric   | 210°C       | 40s  |
| Sublimation mug     | 140°C~180°C | 45s  |



## For Use on

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Light-colored non-cotton fabric and high temperature resistant solid objects with sublimation coating, like ceramic, glass, metal etc.





# Sublimation Transfer Paper

- Fast dry sublimation paper
- Jumbo roll sublimation paper
- Sticky sublimation paper
- A4/A3 100gsm sublimation paper



- ✓ Fast drying
- ✓ High transfer rate: Over 95%
- ✓ Anti-curl
- ✓ Smooth surface
- ✓ Excellent stability
- ✓ Excellent color brilliance



# Fast Dry

Sublimation Transfer Paper



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| Type     | GSM | Width   | Length    |
|----------|-----|---|-----------|
| Fast Dry | 120 | 2.05/2.2/2.4/2.6/2.8/3.05/3.2m                                    | 100m      |
| Fast Dry | 100 | 0.42/0.61/0.914/1.118/1.3/1.4/1.5/1.52/1.6/1.62/1.8/1.83/2.6/3.2m | 100m      |
| Fast Dry | 90  | 0.914/1.118/1.5/1.52/1.6/1.62m                                    | 100m      |
| Fast Dry | 80  | 0.61/0.914/1.118/1.3/1.4/1.5/1.52/1.6/1.62/1.7/1.83/2.6/3.2m      | 100m      |
| Fast Dry | 70  | 1.118/1.3/1.4/1.5/1.52/1.6/1.62/1.7/1.83/1.88m                    | 200m      |
| Fast Dry | 60  | 1.118/1.5/1.52/1.6/1.62m  | 150/200m  |
| Fast Dry | 45  | 1.5/1.52/1.6/1.62m  | 200/500m  |
| Fast Dry | 40  | 1.32/1.5/1.52/1.6/1.62/1.72/1.83/1.88m                            | 500/1000m |

\*Transfer condition: 🔥: 210°C ⌚: 40s

## The Recommended Printers:

Brands: Epson, Mutoh, Roland, Mimaki  
Epson Models: Epson 3000/4000/400HS/7600/9600/10600

## Application:

Used for white or light polyester, poly and cotton mix (50%polyester at least), ceramic, glass, nylon, metal, wood etc, this process can be used on sport apparel, bolster, curtain, banner, handbag, luggage, tile, flag and poster as they have coating and high temperature resistance.

## Advantages:

1. High transfer rate: 95%
2. Anti-curl.
3. High smoothness of paper, avoid damaging the print head.

## Features:

The vivid images transferred by sublimation paper on fabrics as better as results printed directly. The images from sublimation paper immerse into the fabric materials, while good light resistance and no fade long time.



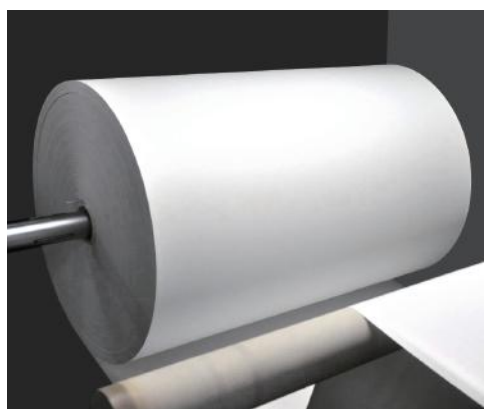
# Jumbo Roll

Sublimation transfer paper



| Type     | GSM | Width   | Length                               |
|----------|-----|---|--------------------------------------|
| Fast Dry | 100 | 0.42/0.61/0.914/1.118/1.3/1.4/1.5/1.52/1.6/1.62/1.8/1.83/2.6/3.2m | 1.86: 6000-7000m<br>1.86: 5000-6500m |
| Fast Dry | 90  | 0.914/1.118/1.5/1.52/1.6/1.62m                                    | 1.86: 5500-7000m<br>1.86: 5000-6500m |
| Fast Dry | 80  | 0.61/0.914/1.118/1.3/1.4/1.5/1.52/1.6/1.62/1.7/1.83/2.6/3.2m      | 7000-8500m                           |
| Fast Dry | 70  | 1.118/1.3/1.4/1.5/1.52/1.6/1.62/1.7/1.83/1.88m                    | 9000-11000m                          |
| Fast Dry | 60  | 1.118/1.5/1.52/1.6/1.62m  | 9000-11000m                          |
| Fast Dry | 45  | 1.5/1.52/1.6/1.62m  | 14000-16000m                         |
| Fast Dry | 40  | 1.52/1.62/1.72/1.82m  | 10850-11750m                         |

\*Jumbo roll sublimation paper don't need be cut during production, and lower production cost than small rolls.





- Sticky sublimation paper
- A4 100gsm sublimation paper



## Sticky Sublimation Paper

Sticky sublimation transfer paper to solve quality challenges for applications in elastic fabrics. This paper sticks to the fabrics under heating conditions, which prevents fabric shrinking or ghosting. It also offers excellent details while printing.

Transfer condition: 🔥: 200°C ⌚: 40s

| Type   | GSM | Width                                    | Length |
|--------|-----|--|--------|
| Sticky | 100 | 0.42/0.61/0.914/1.118/1.52/1.6/1.62/1.8m | 100m   |

### Main Features:

1. Thermally sticks to a variety of elastic fabrics.
2. Reduces ghosting.
3. Superb transfer yield and colour gamut.
4. Enables extraordinarily detailed printing.



## A4/A3 100gsm Sublimation Paper (Fast dry/Instant dry)



Vision A4/A3 sublimation paper used for sport garments, mugs and more small size products, printed by A4/A3 inkjet printer with sublimation ink.

\*Noted:

- A) Fast Dry: Printing side is white and back is pink.
- B) Instant Dry: Printing side is smooth feeling.

### Advantages:

1. Used for small size transferred products.
2. Don't need big heat press machines and printers to work with.
3. Easy to operate and transfer into products.

### Storage Conditions:

In the condition of sealed storage, the temperature/humidity controls at ordinary temperature, 50-60%RH, and keeps out of direct sunshine.



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The OBM Sublitextile is a fabric of sublimation coating polyester. It was developed especially for light or dark polyester and cotton fabrics.

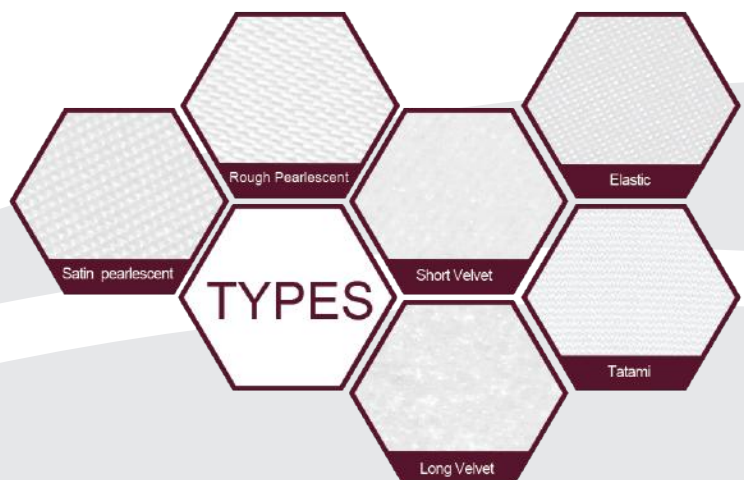
|                    |  |
|--------------------|--|
| Apply              | Cotton, Polyester, Polycotton  |
| Types              | Elastic, Short velvet, Long velvet, Satin pearlescent, Rough pearlescent, Tatami |
| Size               | Sheet: A4/A3 Roll: 0.5×25m   |
| Transfer condition | Step 1: From OBM to T-shirt ☞ : 210°C ⌚ : 5~10 s                                 |
|                    | Step 2: Transfer printed sublimation paper to OBM ☞ : 210°C ⌚ : 40 s             |
| Pressure           | Medium pressure  |



Sublimation ink

### Features:

1. Resistant to washing
2. Can be used in colored cotton fabrics or white, and even in colored polyester fabrics.
3. It does not need hours for drying.
4. Does not fade with time.
5. High durability compared to other products on the market





## SUBLIMATION HTV



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- Features:
- Achieve Sublimation Transfer on Light Cotton
  - Realize the pattern of hollow effect
  - Compatible with most heat press machines
  - Vivid & Bright Colors
  - Long Lasting

### Sublimation HTV

|                    |  |
|--------------------|--|
| Size               | Sheet: A4 A3 12"×10" 12"×12" Roll: 1.05×30/50m   |
| Suitable Materials | Widely used on most material: cotton, polyester, canvas, etc.  |
| Printer            | For all inkjet printer   |
| Transfer condition | Step 1 Press sublimation HTV on fabric 🌡️ : 185°C ⌚ : 5s (cold peel on the flat)<br>Step 2 Press sublimation paper on sublimation HTV 🌡️ : 185°C ⌚ : 40s (cold peel) |

# ABOUT US



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SHANGHAI YESION

is your Top 1 supplier for heat  
transfer vinyl.



## Our advantage:

 High Quality Raw materials

 Strict Quality Control

 Stable Quality Assurance

 Rich Product Selection

Shanghai Yesion Industrial Co., Ltd.

Was established in 2008, specializing in  
the production and development of heat  
transfer vinyl.

The factory covers an area of 15,000  
square meters, and the production  
capacity can reach 50,000 to 60,000  
square meters per day.



Our heat transfer vinyl  
types include  
PU,PVC, Patterned, Glitter,  
Flock, Holographic,Metallic,  
Glow in the dark, Reflective,  
Printable, Rainbow glitter  
Soft metallic, and 3D puff etc.

And we are still constantly researching new products.